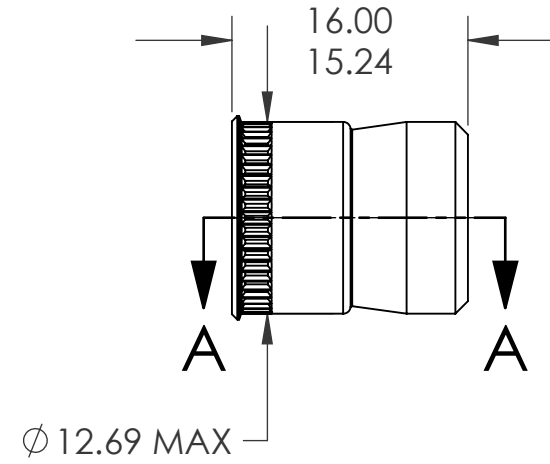
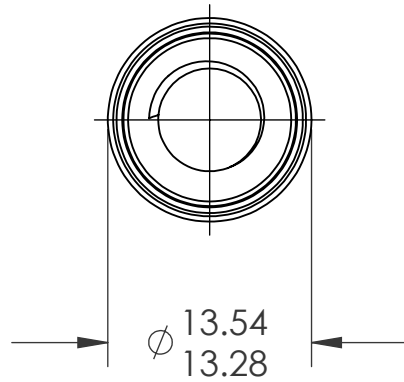
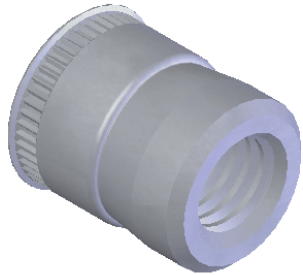
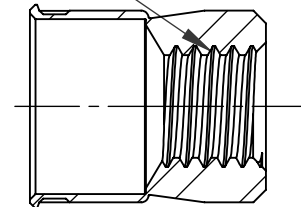


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/11/03	
B	UPDATE HOLE SIZES	3/13/12	1494



M8X1.25 "OVER SIZE"
NON-GAUGEABLE THREAD

SECTION A-A
SCALE 2 : 1



NOTE:

- GRIP RANGE: 0.76 MIN.
- HOLE SIZE:
 - 0.76 - 2.29 MT'L THICK.: 12.70 AFTER ALL APPLIED FINISHES.
 - 2.31 - 3.15 MT'L THICK.: 12.70 AFTER ALL APPLIED FINISHES.
 - 3.17 - 4.72 MT'L THICK.: 13.09 AFTER ALL APPLIED FINISHES.
 - 4.72 - OVER MT'L THICK.: 13.09 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 803 SPIN SPIN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05		DRAWN	JLA	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
		MATERIAL		ENG APPR.	JLA	8/11/03
		12L14		MFG APPR.	AJP	8/11/03
		FINISH		Q.A.		
		CADMIUM PER QQ-P-416 TYPE I CLASS 3		COMMENTS:		TITLE: SMALL FLANGE SWAGING
NEXT ASSY	USED ON			E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
APPLICATION		DO NOT SCALE DRAWING		SIZE DWG. NO. A CAT2-8125		REV B
				SCALE: 2:1 WEIGHT: .0059 kg		SHEET 1 OF 1